NOTES

1. MATERIAL: MULTIPLE
   FINISH: RAW

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

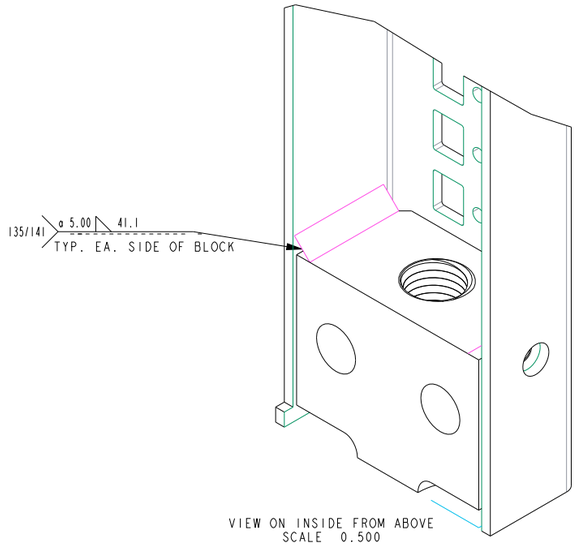
3. UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715

4. WELD SYMBOLS TO ISO 2553 UNLESS OTHERWISE STATED

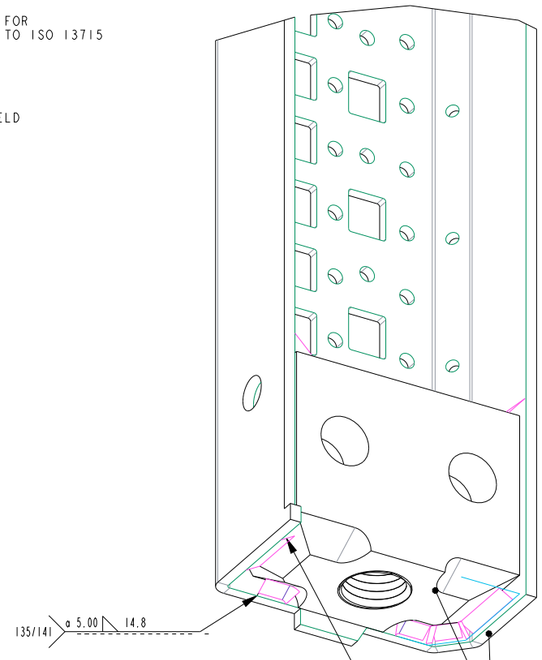
5. ALL WELD LENGTH TOLERANCES +5/-0mm UNLESS OTHERWISE STATED
   ALL WELD HEIGHTS TO ISO 5817 UNLESS OTHERWISE STATED
   WELD LENGTH MEASUREMENTS TO BE TAKEN FROM START/FINISH OF COMPLETE WELD

6. REFERENCE DRAWINGS: Na

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED + UPDATES	-	07/05/25	M.T	
B	DESIGN FREEZE		06/FEB/26	DPW	

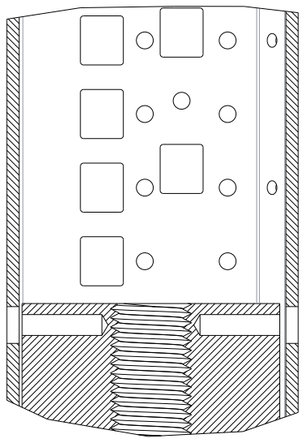


VIEW ON INSIDE FROM ABOVE
SCALE 0.500

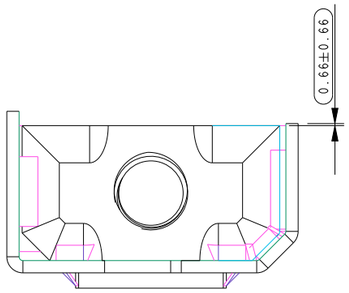


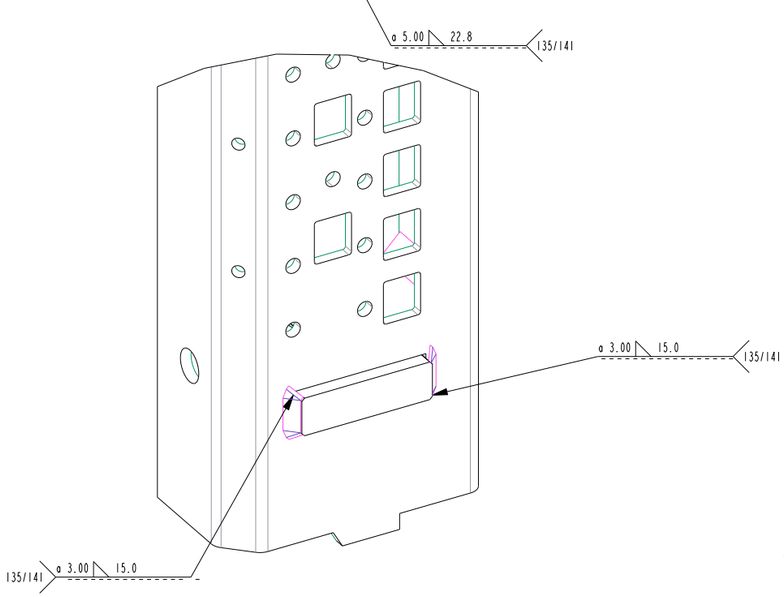
VIEW IN INSIDE FROM UNDERNEATH
SCALE 0.500

ALL WELDS MUST REMAIN SUB-FLUSH OF COMPONENT FACES

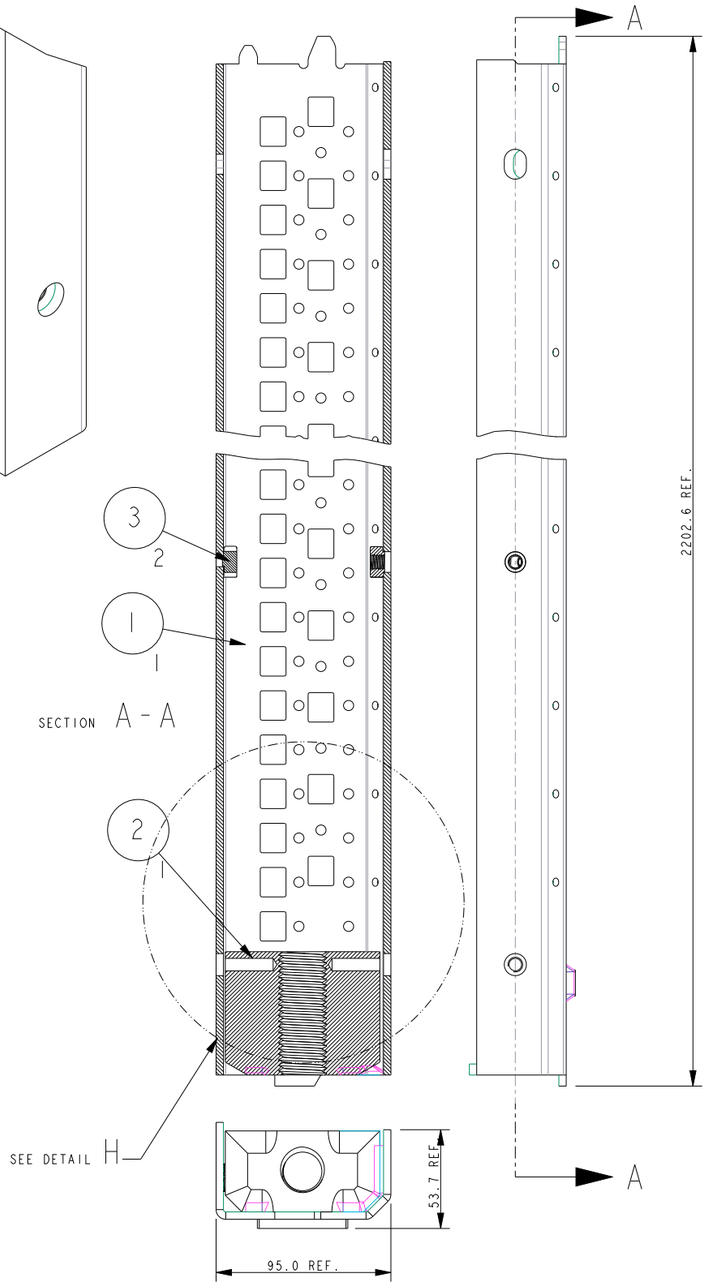


DETAIL H
SCALE 0.500





VIEW ON OUTSIDE SHOWING BLOCK
ENGAGEMENT WITH MEMBER
SCALE 0.500



3	2	NUT- WELD M8 inc. WELD PROJ.	417758	C13988
2	1	LIFTING BLOCK	404024	C35351
1	1	INNER VERT VERSION 1 SM	402817	C36446
ITEM	QTY	DESCRIPTION	PART No.	DRWG No.

BILL OF MATERIALS FOR INNER VERT CRANE BLOCK LH WLD PART NO. 402816

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 12.5 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.30 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON | META

INNER VERT CRANE BLOCK LH WLD

DWG No C36447_WLD

B

1 OF 1